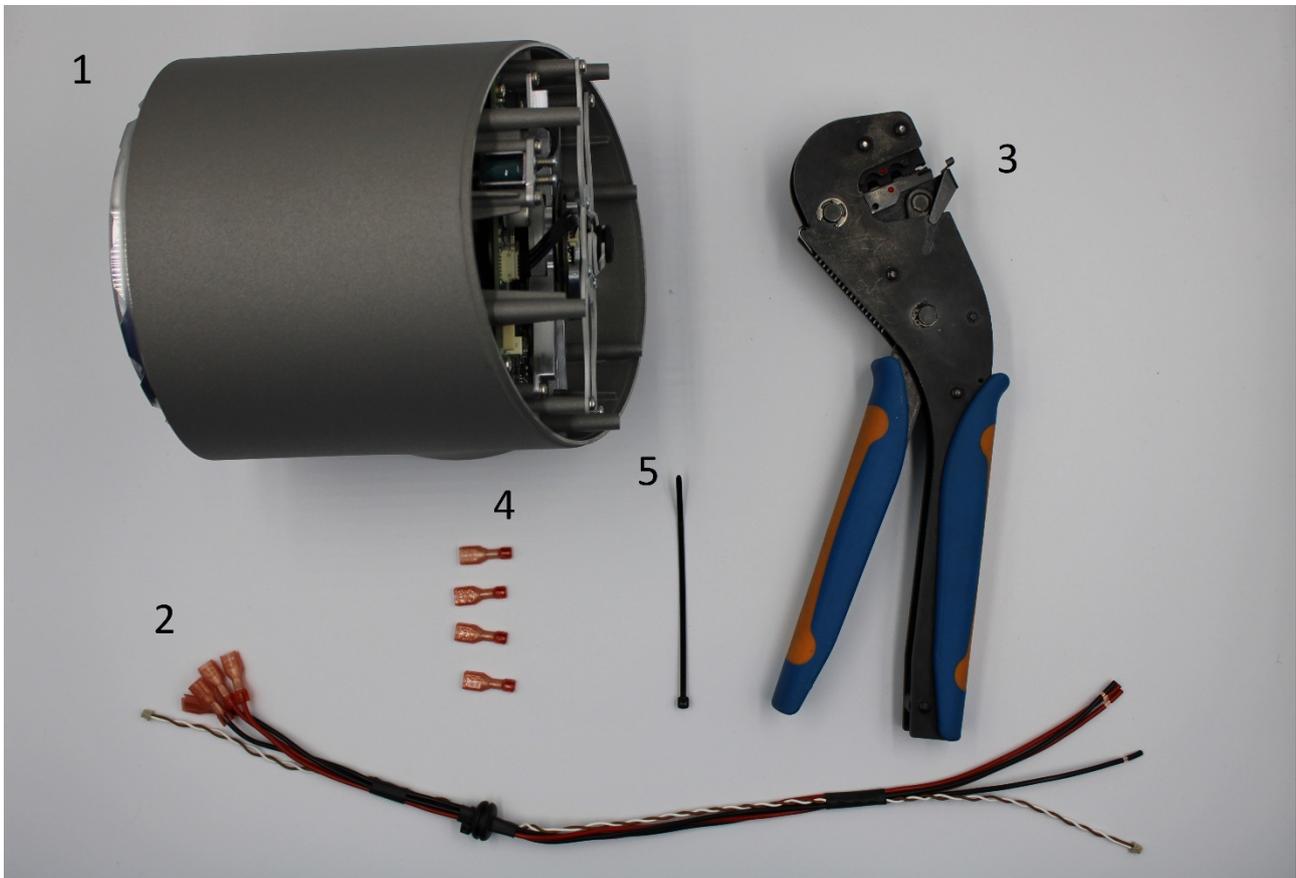


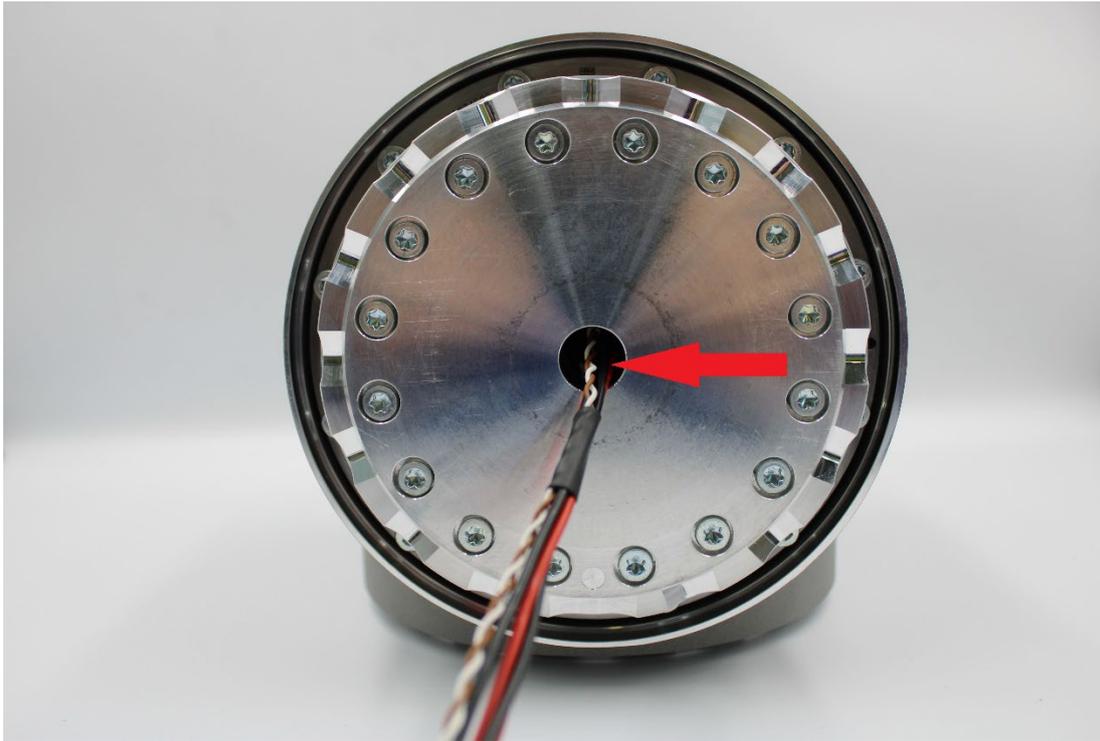
Wire Bundle Mounting Size 4



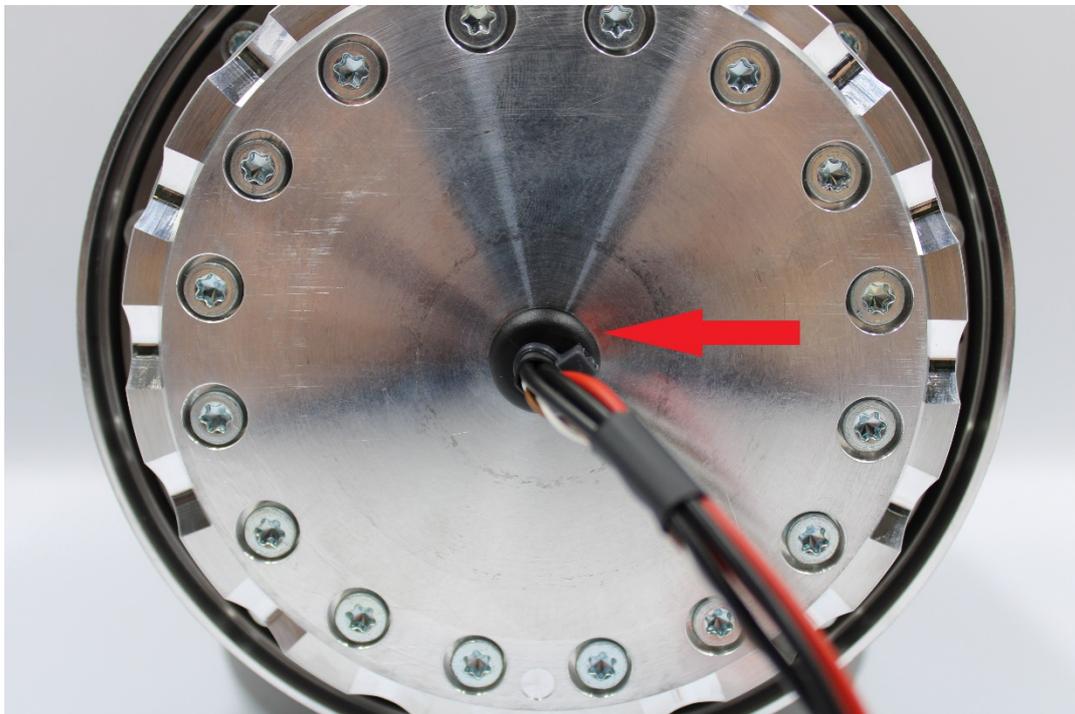
You need:

- 1: 1 pcs. Size 4 Joint
- 2: 1 pcs. Wire bundle for Size 4 – **Included in wire bundle kit**
- 3: 1 pcs. Cable shoe crimping tool
- 4: 4 pcs. Cable shoes – **Included in wire bundle kit**
- 5: 1 pcs. Cable tie – **Included in wire bundle kit**

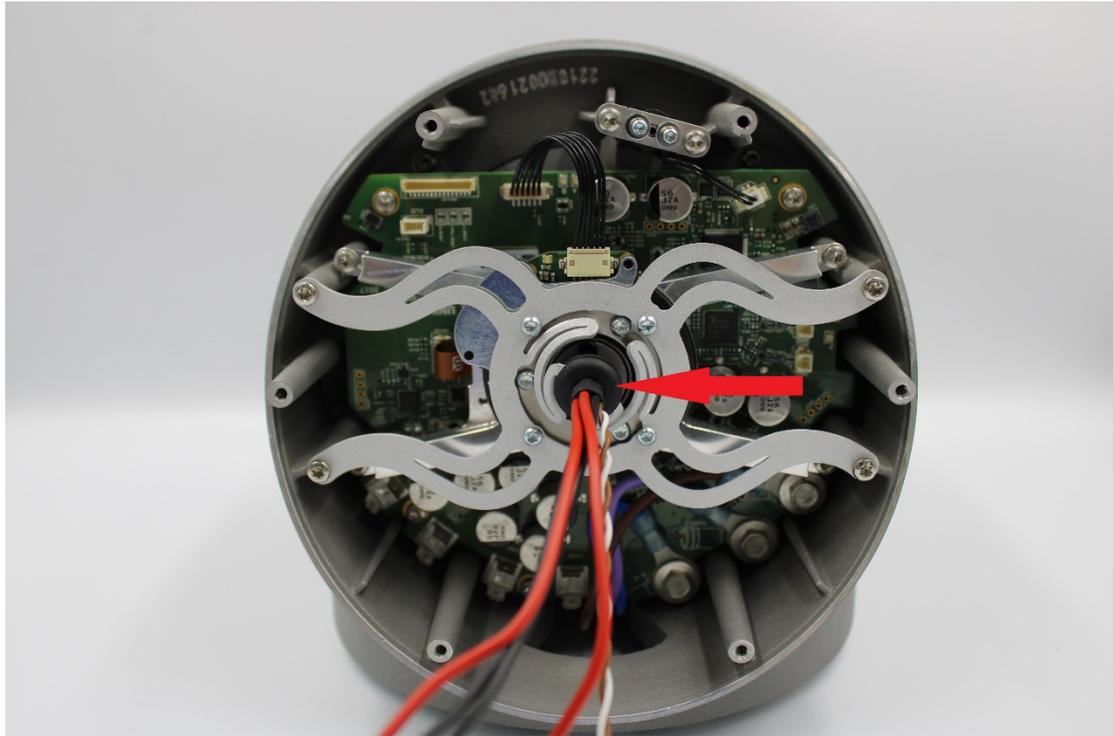
Note: Always use an ESD wristband when working with UR joints and electronics



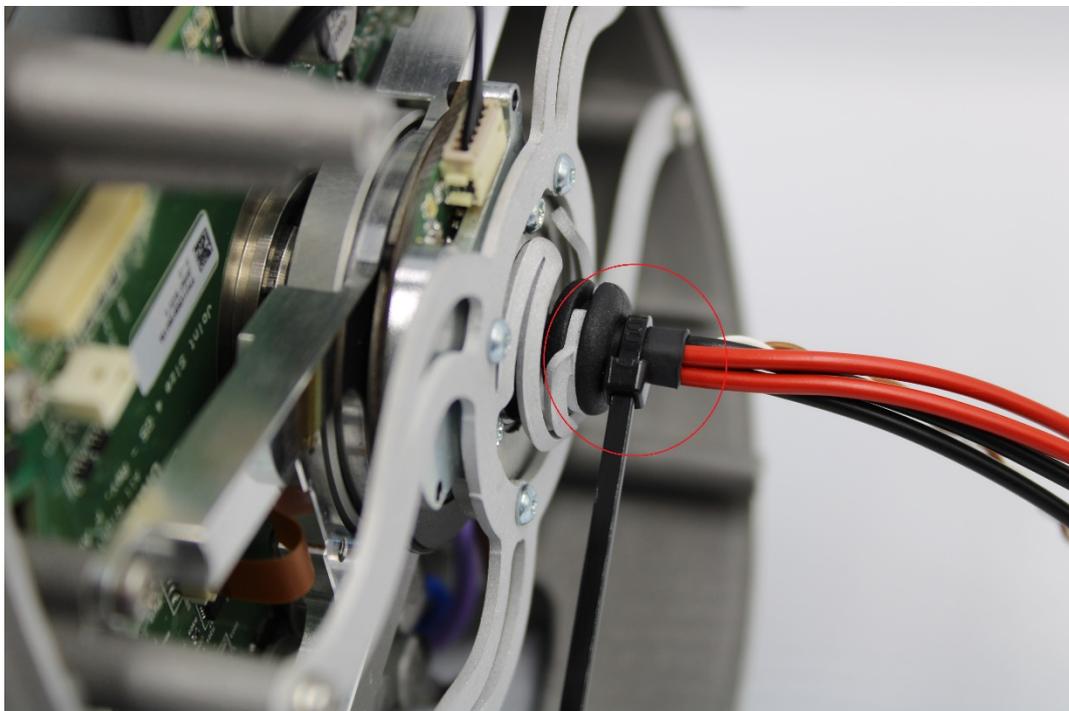
Pull the wire bundle through the joint. Start with the naked wires from the output flange site.



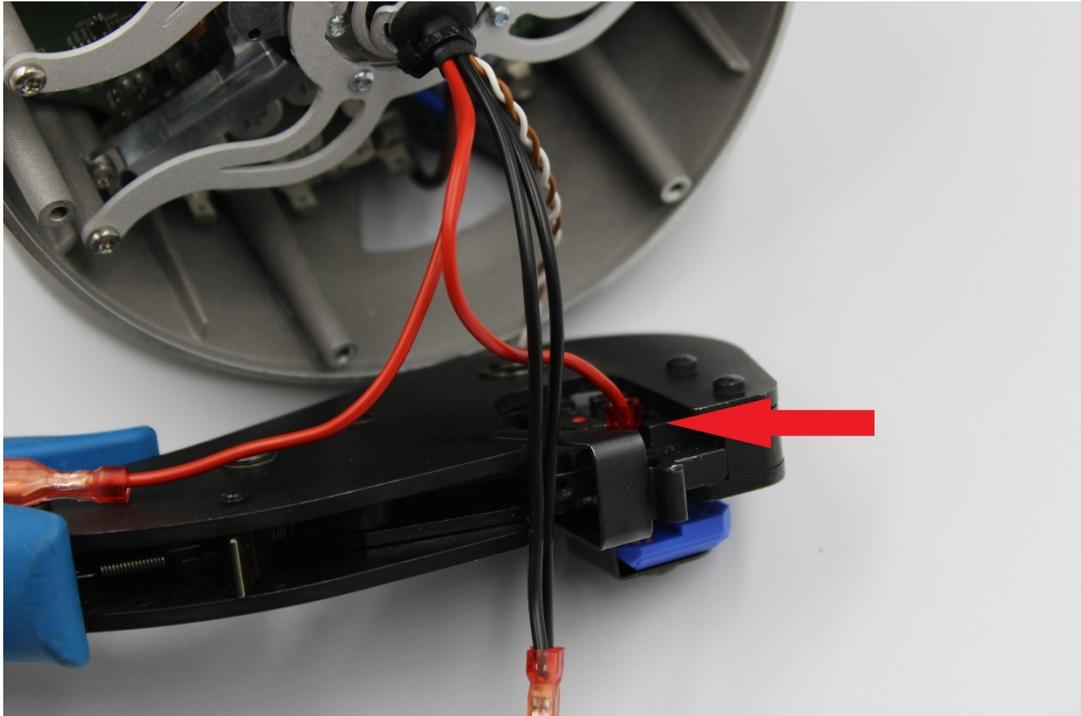
Pull it all the way through until the grommet is set firmly in the output flange.



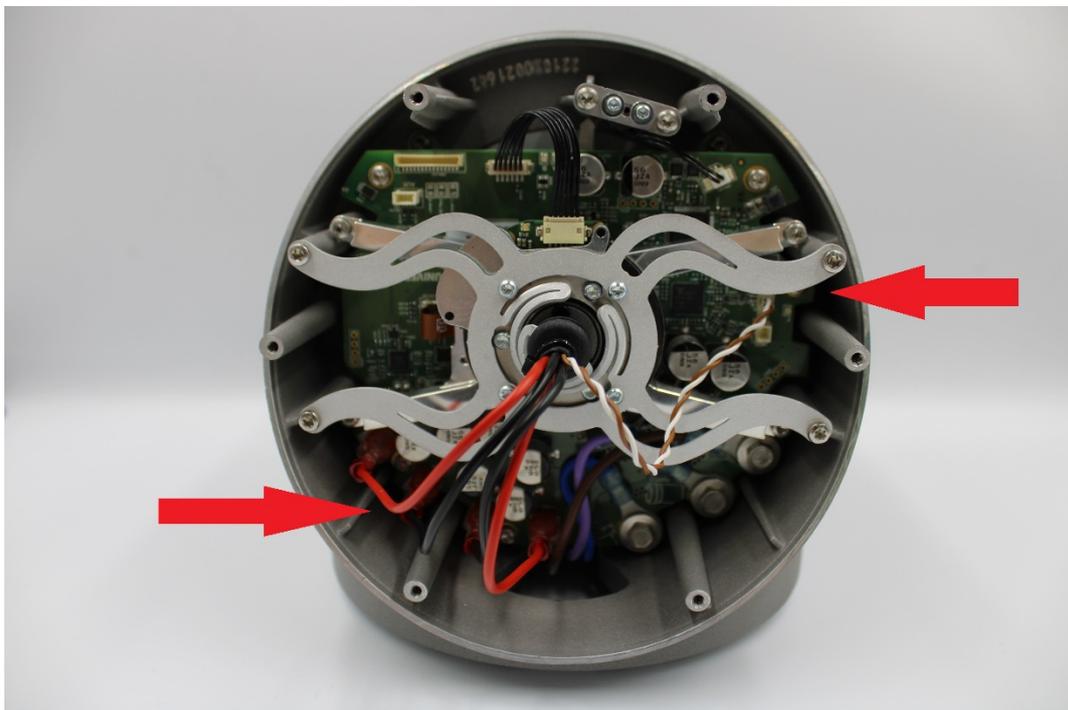
Make sure the wire bundle goes through the grommet on the other side of the joint. A bit of the Crimpflex should be visible.



Mount the cable tie on the visible piece of Crimpflex.



Mount the cable shoes on the power cables, the 2 red wires and 2 black wires, using a crimping tool.



Mount all the wires correctly on the joint PCB. The 2 red wires in +48v, the 2 black wires in GND and the white/brown communication wires in the connector as showed.

The wire bundle has now been mounted and the joint is ready to be mounted.

